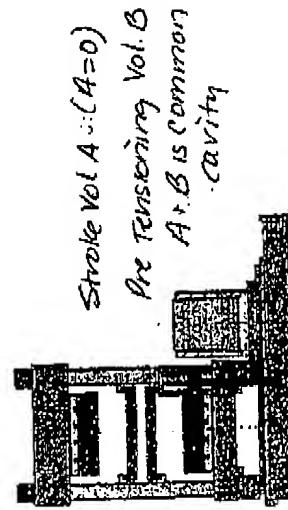
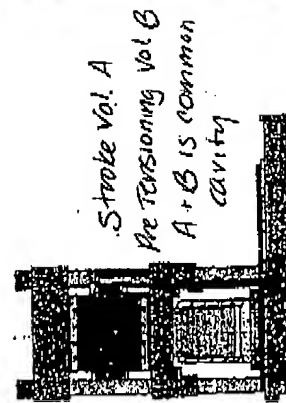
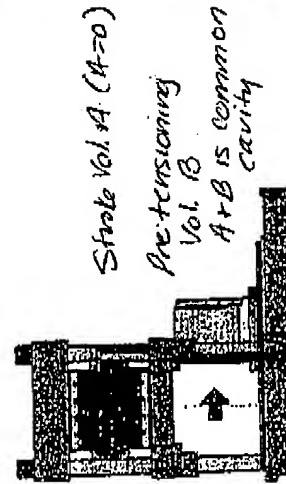




Die Open



Closing Cylinder is moved.



Die Height Max Pre-tensioning Vol. min

Stroke Vol. A is changed in every cycle. Pre-tensioning Vol. B is only changed when die is changed.